

## Abstract

This invention relates to an HDD suspension and a process for its manufacture with high productivity and reliability. The HDD suspension of this invention is manufactured from a laminate composed of a stainless steel substrate, an insulating resin layer and a metal foil by wet-etching the laminate by the use of a basic fluid. The insulating layer of the laminate is composed of plural layers of polyimide, every constituent layer exhibits a mean etching rate of  $0.5 \mu\text{m}/\text{min}$  or more by a 50 wt% aqueous solution of KOH at  $80^\circ\text{C}$ , the layers in contact with the stainless steel substrate and the metal foil are those of polyimide (B) exhibiting a glass transition temperature of  $300^\circ\text{C}$  or less and the adhesive strength between the layer of polyimide (B) and either the stainless steel substrate or the metal foil is  $0.5 \text{ kN}/\text{m}$  or more.